

## INDUSTRY NEWS



### The Twister® GP Hi-Roc® Drill is designed to drill hardened steel in the 42-65 Rockwell "C" range!

The Hi-Roc® Series 200 straight flute drill is designed for drilling hardened steels in the 42-65 Rc range and is still one of our most widely used products since its introduction in the late 1950's. Available uncoated or with our ALtima® (AlTiN) coating, its dual flute design, single margin and 135° point angle all add up to a high performance drill that can deliver reamer like finishes, good chip management and accurate holes, without generating excessive heat that could soften the workpiece.

- Produces chips without generating excessive heat.
- Accurately sized holes are produced without annealing or softening the workpiece.
- Reamer type finishes are easily produced.
- Both a production drill and salvage or reclaim tool.
- Straight flute.
- Recommended max drill depth = L2 - 1.5 x



Available in three popular sets. Each set contains a selection of more frequently used drills.

- Packed in a plastic case.
- Used for drilling bolt studs, welds and other hard materials.
- Ideal for tool box.

Visit [www.maford.com](http://www.maford.com) for more information.

Solid Carbide **Twister® Hi-Roc®**  
Straight Flute Drill Sets

