

INDUSTRY NEWS

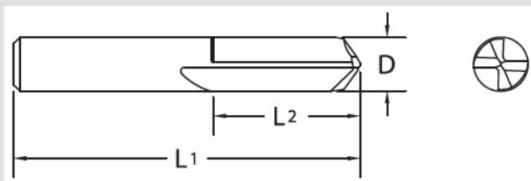


TWISTER® GP HI-ROC STRAIGHT FLUTE DRILL DESIGNED TO DRILL HARDENED STEEL!



The Hi-Roc® Series 200 straight flute drill is designed for drilling hardened steels in the 42-65 Rc range and is still one of our most widely used products since its introduction in the late 1950's.

Available uncoated or with our ALtima® (ALTiN) coating, its dual flute design, single margin and 135° point angle all add up to a high performance drill that can deliver reamer like finishes, good chip management and accurate holes, without generating excessive heat that could soften the workpiece.



Inch	
D	Tolerance
.0310 - .7812	+0.000/-0.005

Metric (mm)	
D	Tolerance
0.80 - 20.00	+0.000/-0.013

- Produces chips without generating excessive heat.
- Accurately sized holes are produced without annealing or softening the workpiece.
- Reamer type finishes are easily produced.
- Both a production drill and salvage or reclaim tool.
- Straight flute.
- Recommended max drill depth = $L2 - 1.5 \times D1$

Drill Sets

- Available in three popular sets. Each set contains a selection of more frequently used drills.
- Packed in a plastic case.
- Used for drilling bolt studs, welds and other hard materials.
- Ideal for tool box.

Solid Carbide Twister Hi-Roc Straight Flute Drill Sets

